



## THE INTERNATIONAL GROUP, INC.

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### PARAFFLEX<sup>®</sup> 4627

**PARAFFLEX<sup>®</sup> 4627** is a smooth and creamy blend of petroleum derived waxes designed for manufacturing container candles of various sizes. PARAFFLEX<sup>®</sup> 4627 is formulated to facilitate “Single Pour” filling process, however, it is recommended that customers pre evaluate using their specific containers. Containers should be pre-warmed to a temperature between 122°F (50°C) and 140°F (60°C) for optimum results.

#### PHYSICAL PROPERTIES

TEST METHODS	ASTM METHOD	SPECIFICATIONS		TYPICAL
		Minimum	Maximum	
Congealing Point °F (°C)	D 938	125 (51.7)	137 (58.3)	131 (55)
Kinematic Viscosity, cSt @ 210°F (98.9°C)	D 445	8.0	14.5	10.5
Saybolt Viscosity, SUS @ 210°F (98.9°C)	D 2161	52.4	76.0	61.0
Saybolt Color	D 156	0	----	+8.0
Needle Penetration, dmm @ 77°F (25°C)	D 1321	160	210	185

#### FDA STATUS:

Please contact an IGI representative for information concerning the FDA status of this product.

8/10/04

#### WARRANTY DISCLAIMER STATEMENT

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